

**ONSITE • PUBLIC AUCTION • WEBCAST**  
(PER ORDER OF SECURED PARTY)

**PRECISION MOLD MANUFACTURER**  
**CNC EDM'S • CNC GRINDERS**  
**ROBODRILL • MACHINING • MILLS**

## **INTEGRITY MOLD INC.**

**246 Suffolk Lane**  
**Gardner MA**

**Wednesday, Jan. 14th**  
**Starting at 10:30 A.M.**

**Inspection Tues., Jan. 13th, 9-5 & by Appt.**  
**Catalog, Terms, Info: [www.JosephFinn.com](http://www.JosephFinn.com)**  
**Online Bidding: [www.Bidspotter.com](http://www.Bidspotter.com)**



**CHARMILLES ROBOFIL 240SL CNC EDM**



**TECHNO MEISTER V3 CNC Forming Grinder**

**On-Site Terms:** 25% deposit cash, cftd. ck. or bank letter honoring payment w/unctfd. cks. A 12% Buyer's Premium will apply. Other terms at sale.

**On-Line Terms:** A 15% Buyer's Premium will apply. **ALL on-line bidders MUST provide a 25% deposit up front with auctioneer's office by Tuesday, January 13th at Noon to be approved to bid.** There will be no exceptions and no one will be approved after Tuesday, January 13th at Noon.

**To Bid Online Visit [www.bidspotter.com](http://www.bidspotter.com)**

***BidSpotter.com***

**Directions To Plant:** From Rte 2 Take Exit #24B Rte 140 North Toward Ashburnham-Winchendon, 3 Miles to right at light on 101 North, 3/4 Mile to Right on Suffolk Lane (Summit Ind. Pk.). Plant at end on left

**Important Notice:** All items sold at this sale are sold without warranty or representation whatsoever, INCLUDING WITHOUT LIMITATION, any warranty or representation as to description, title or capacity. All items are sold as is where is, auctioneer expressly disclaims the implied warranties or merchantability and fitness for a particular purpose.

**CRG**  
Capital Recovery Group, LLC  
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**JOSEPH FINN CO., INC.** *Auctioneers - Appraisers*  
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West Coast Office: 1333 S. Beverly Glen Blvd., Ste. 109, Los Angeles, CA 90024-5239 [www.josephfinn.com](http://www.josephfinn.com)



1998

**SEVEN METAL 35D522 Drillmate**



2006

**MITSUBISHI EA8M CNC Sinker**



2006

**CHARMILLES ROBOFIL 240SL**

**2006 MITSUBISHI EA8M CNC Sinker EDM**, s/n 06M8D707, 19.6" x 13.7" Table, Mag Chuck 8" x 15", Travels 11.8"X, 9.8"Y, 9.8"Z, Max Work Piece 29.1" x 18.5" x 5.9", Mitsubishi C21EH-2 Control, C-Axis, 4-Station Auto Tool Changer, FP60EA 80 Amp Power Supply, s/n C08MA707, Filter (Very Low Hours)

3R Tooling, Tool Holders, Accessories

**AIR COMPRESSORS**

**(2) I-R 7.5HP Vert Tank Mounted Air Compressors**, s/n 7019394, 7018554

**MAXUS 7.5HP Vert Tank Mounted Air Compressor**, s/n F07070437

**ZEKS HTA033A 100 Air Dryer**, s/n 2T4904

**2006 CHARMILLES ROBOFIL 240SL CNC Submerged Wire EDM**, s/n 925329, Travels: MM 350X, 220Y, 220Z, 350U, 220V, Speed 0-900 MM/Min, Max Part Dimension: 1000MM x 550MM x 220MM, 750 Kg Cap., Isopulse Double Source Generator, CNC Control, Pendant Control, Filter System, Advantage M1-2A -CH Port Chiller (Very Low Hours)

**1998 SEVEN METAL CORP. EDM Drillmate 35D522**, s/n P508-1270

**ELTEE Pulsitron TR31-A RAM Type EDM**, s/n 431, 9.5" x 18" Table, SONY DRO, Mag Chuck, EP30/RDP 30 Amp Power Supply, s/n 1406, 6 KVA, Vector VMC, System 3R Head & Control, Filter System

**(2) ELTEE Pulsitron TR20 RAM Type EDM's**, s/n 1151, 924, 7" x 13.5" Tables, DRO's, Mag Chucks, System 3R Heads & Controls, EP30/RDP 30 Amp Power Supplies, Filter Systems

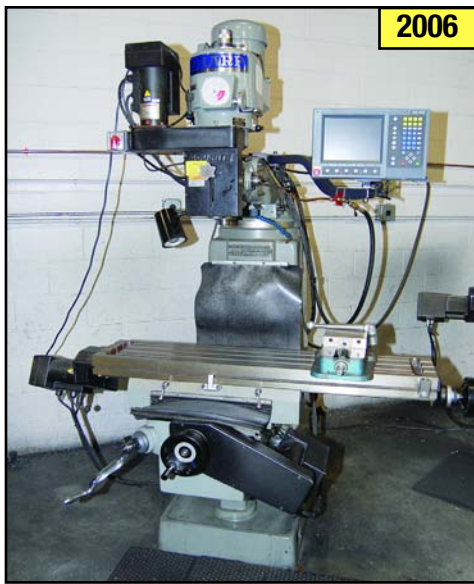
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**View of EDM Tooling & Accessories**



**1 of 3 ELTEE Pulsitron Sinker EDMs**



2006

**SHARP TMV CNC Mill**

**CNC MILLS**

**2006 SHARP TMV CNC Vert Mill**, s/n 50701975, 3HP, VS, 50" Table, **ACU-RITE** MP2 Control

**2005 SHARP LMV/DVS CNC Vert Mill**, s/n 30928470, 3HP, VS, 42" Table, **ACU-RITE** MP2 Control

**1999 BRIDGEPORT EZ Trak DX CNC Vert Mill**, s/n 274388E, 2HP, VS, 48" Table

**VERT MILL**

**BRIDGEPORT SERIES 1 2HP Vert Mill**, s/n 243496, PF 42" Table, **ACU-RITE DRO**

**MISC. EQUIP.**

**PARMA MFG.** Work-A-Matic Port 12" Traveling Vert Band Saw; **FLEX-ARM** Port Pneumatic Flex Arm Tabber, Heads; **GESS-WEIN** Duomax II System Finisher; **NOVA** 1001-HDT Vibratory Finisher, s/n 22168-1207; **CAROLINA** CP20 20 Ton Hyd H-Frame Press, s/n 020428; **WESTHOFF** Horiz Pin Drill, s/n 81-046-100-1



2005

**SHARP LMV CNC Mill**

**LATHE**

**1998 CLAUSING-METOSA C1440S**, 14" x 40" Lathe, s/n 37785, 2000RPM, English & Metric, 3-Jaw Chuck

**PLANT EQUIP**

**2007 PORT-A-COOL PAC2K482S 48"**, Cooling Unit, s/n 14511-07; **SPANCO 2** Ton Port Gantry; Tool Cabinets, Work Benches, Tool Boxes, Pallet Shelving, Port Steel Tables, Cabinets, Pallet Jack, Strap Truck, Stack Truck, Ladder, Vacuum

**INJECTION MOLDER**

**SANDRETTO Series 44 Injection Molder**, s/n 91407289, 44 Ton, SF90 Controller

**OFFICES**

**DELL PC's**, **AT&T AVAYA** Phone System, Conference Room Furniture, Desks, Chairs, Tables, Files, Cabinets, Etc.



2003

**FANUC T14iD Robodrill**

**CNC ROBO DRILL**

**2003 FANUC Alpha-T14iD CNC Robodrill**, s/n P037UG314, 14-Station, 20,000 RPM, 25.5" x 15.75" Table, Travels: 19.7"X, 15.75"Y, 12.99"Z, 5HP, **FANUC** 16i-MB Control, Filter System, **TSUDAKOMA RNA-200**, 4TH Axis Rotary Table, s/n 0071303, Sub Plate; 72 BT30 Tool Holders

**Don't Miss This Offering of The Latest Model Precision Equipment**

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1998

**CLAUSING-METOSA C1440S Lathe**



**BROWN & SHARPE 1030 Micromaster Grinder**



**HURCO BMC 4020 Vert. Machining Center**



**TECHNO MEISTER V3 CNC Forming Grinder**

**CNC VERT. MACHINING**

**1997 HURCO BMC 4020/SSM CNC** Vertical Machining Center, s/n Q6123, 12/96, 20" x 48" Table, 8000 RPM, Travels: 40"X, 20"Y, 24"Z, 24-Station Auto Tool Changer, Ultimax SSM Control, 55 Cat 40 Tool Holders W/ Chucks, Collets, Cutters

**INSPECTION**

**2005 MITUTOYO PH3500** Profile Projector, s/n 2L0114, 14", Quadra-Check 200 Control, Base; **ROCKWELL 4OUS** Hardness tester, s/n 514; **ROCKWELL 1R** Hardness Tester, s/n 113; Surface Plates, Height Gages, Micrometer Sets, Gage Blocks, Pin Gages, Sine Tables, Indicators, Microscope

**GRINDERS**

**BROWN & SHARPE 1030** Micrometer Hyd Surface Grinder, s/n NA, 10" x 30" Mag Chuck, Control

**2008 SUPERTEC STP-618M** Hand Feed Surface Grinder, s/n PM08006, 615 Mag Chuck, Fine Feed, ACU-RITE DRO, Filter

**(4) HARIG 612** Hand Feed Surface Grinders, s/n 19379, 16967, 16386, 16189, 612 Mag Chucks, Walker Controls, ACU-RITE DRO's, Internal Grinder Head

**DONALDSON TORIT VS 550** Dust Collector, s/n 1G565747

**ALEXANDER 2CG** Tool & Cutter Grinder, s/n 2815N

**DAREX** Drill Grinder, s/n 53622 on Pedestal

**CNC GRINDERS**

**2006 TECNO WASINO MEISTER V3** Hydraulic High Precision CNC Forming Grinder, s/n 22010164, 450MM x 150MM Table, 17.7" x 5.9", 500MM Table Traverse, 19.68", 200MM Cross Travel, 7.87", 400MM Wheel Head Travel, 2KW, **FANUC 20i-FA** Control, **DAIKIN** Inverter, Filter & Collection System (Very Low Hours)

**1999 BRIDGEPORT HARIG EZ Surf 618** CNC Surface Grinder, s/n 209-EZ, 6" x 18" Mag Chuck, Control

**MACHINE ACCESSORIES**

**HARIG** Grindalls, Wheel Dressers, **IMPERIAL** Grindit Rotary Head, Indexers, Flex Shaft Grinders, Chucks, Tool Holders, Collets, (8) **KURT** Machine Vises, Precision Vises, Hold Downs, Angle Plates, Rotary Tables



**MITUTOYO PH3500 Comparator**



**SUPERTEC 618M Grinder**



**BRIDGEPORT EZ Surf Grinder**