

US Bankruptcy  
Case #08-43196  
Blue Water  
Automotive Systems, Inc.

# CRG AUCTION

Former

**StanCast, Inc.**  
**PRECISION  
MOLD MAKERS**  
215 Hamilton Street  
Leominster,  
Massachusetts 01564

**DATE:** Thursday,  
September 4th  
**TIME:** 10:00 A.M.  
**INSPECTION:**  
Wednesday,  
September 3rd  
beginning at  
9:00 A.M.

For complete catalog  
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1.800.300.6852



MILLTRONICS VM-22 CNC MACHINING CENTER

## HIGHLIGHTS:

- CNC Machining Centers & Vertical Mills
- CNC Wire & Sinker EDMs
- Vertical Mills, Lathes, & Saws
- Hydraulic & Hand Feed Surface Grinders, w/DROs
- Heat Treating, Welding, & Finishing Equipment
- Inspection & Measurement Equipment
- Compressors, Forklifts, & Factory Support Equipment

***Extensive Selection of Machine Tool Accessories & Tooling Including: Machine Vises, Rotary Tables, Grinding Fixtures, Sine Plates, Collet Closers, CNC Tool Holders, Chucks, Collet Sets, & Perishable Tooling***



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BROTHER CNC WIRE EDM

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# CRG AUCTION

## HIGHLIGHTS



ROBOFORM 44 CNC SINKER EDM

**2004 BROTHER HS-70A 6 Axis CNC Wire EDM,** Maximum workpiece dimensions: 22.8" x 15.3" x 6.7", X and Y axis stroke: 16.1" x 10.2", 360 L tank volume, 6-axis CNC controls with color display, auto threading, wire chopper, dielectric fluid filter and chiller system.

**2003 CHARMILLES Roboform 44 CNC Sinker EDM,** X, Y, Z travel = 19.7" x 13.8" x 13.8", 6-position automatic tool changer with servo controlled C-axis, integrated dielectric fluid tank with filter and chiller system, CNC controls with color display.

**2004 MILLTRONICS VM-22 CNC Vertical Machining Center,** X, Y, Z travels = 40" x 22" x 24", 5-bearing spindle with air-purge seal and spindle cartridge cooling system, 20 HP direct drive spindle to 15,000 RPM, 24 position ATC, laser tool setter, AC Yaskawa digital servos, Centurion CNC controls.

**1998 HAAS VF3-D CNC Vertical Machining Center,** 40" x 24" x 20" T-slot table, 20 HP Vector direct drive spindle to 15,000 RPM, w/through spindle programmable coolant system, 20-position ATC, 40 taper spindle, chip conveyor, 4-axis capable CNC controls.



HAAS VF3-D CNC VERTICAL MACHINING CENTER



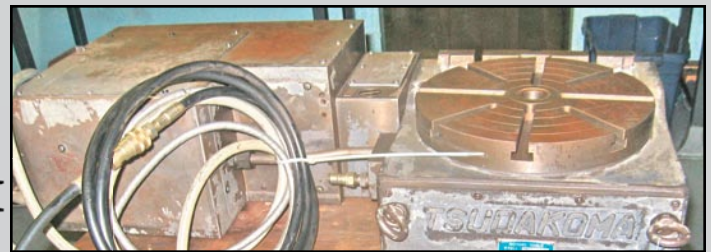
BRIDGEPORT 2 HP VERTICAL MILL, w/PROTOTRAK 3-AXIS DRO



THOMPSON GRINDER, w/WALKER ELECTROMAGNETIC CHUCK



SURFACE GRINDERS



TSUDAKOMA 4TH INDEX ROTARY TABLE

**LIVE ON-LINE BIDDING AVAILABLE!**

(2) MATSUURA MC 1000V Ram-Master II Vertical Machining Center, Fanuc 300C control upgraded to DNC, 30-position ATC, BT-45 taper spindles, 3,000 max. RPM, 19-3/4" x 47" table.

COMPUMILL 4000 CNC Vertical Mill, w/Renishaw probe head, 3-axis contour milling, Delta 20 CNC controls, 5 HP spindle.

ELTEE Pulsitron CNC Sinker EDM, w/3R spindle and tool changer, 30 A power supply.

SODICK FS-CNC-1W CNC Wire EDM.

1995 KENT SGS 816 Hydraulic Surface Grinder, auto incremental down feed, 8" x 16" Kanetsu permanent magnetic chuck.

THOMPSON 12" x 24" Hydraulic Surface Grinder, new Walker magnetic chuck, w/DC chuck controller.

1994 VICTOR 2 HP 3 PH Vertical Milling Machine, w/Proto-track DRO.

1991 BRIDGEPORT Series 1 Vertical Milling Machine, w/Anilam DRO.

SUPERMAX & CLAUSING Vertical Milling Machines, w/DRO.

HARIG, TAFT-PIERCE, and BOYAR SCHULTZ Surface Grinders, w/DRO.

MARVEL Metal Cutting Band and Hack Saws.

CINCINNATI Radial Arm Drills.

Inspection and Measurement Equipment Including: DELTRONIC MPC-4 Optical Comparator, w/DRO; Hardness Testers; Digital and Dial Height and Bore Gages; CADILLAC Gages; Micrometers; Gage and Pin Block Sets; Sine and Angle Plates; Calipers; and Related Equipment.



CNC TOOL HOLDERS AND ACCESSORIES



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Leominster, Massachusetts

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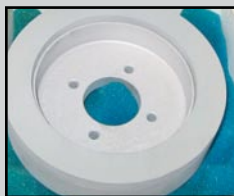


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US Bankruptcy Case #08-43196, Blue Water Automotive Systems, Inc.



SAMPLE MACHINE TOOL ACCESSORIES



<  
NEW  
GRINDING  
WHEELS

**Extensive Selection of Machine Tool Fixtures and Accessories Including:** Machine Vises; Rotary Index Tables; Grinding Fixtures; Facing and Boring Fixtures; CNC Tool Holders; Collets; Chucks; Magnetic Chucks; Collet Spinners; and Perishable Tooling Including Grinding Wheels, End Mills, Reamers, Twist Drills; and More.

**Factory Support Equipment Including: 2000 Chevy GMT 400 Stake Bed Truck; Forklifts; Bridge Cranes; Shop and Office Furniture and Fixtures; Compressors; Engineering Department; Computer Systems; Plotter; Telephone System; and Much More!**

#### DIRECTIONS

**From Boston, MA:** I-90W/Mass Pike/Mass TPKE, take the I-95/RT 128 Exit 15 toward Waltham/Dedham. Take the I-95N/RT 30/RT 128N exit (on left) toward N.H./Maine/Points North. Merge onto I-95N/MA 128N via the left exit toward Waltham/Gloucester. Merge onto MA-2W via Exit 29B toward Acton/Fitchburg. Turn left onto MA-2W/Concord TPKE, enter next roundabout, take 3rd exit onto MA-2W. Stay straight to go onto Mead St., then slight right to stay on Mead St., turn right onto Main St./MA-13, turn left onto Hamilton St.

**From Hartford, CT:** Take I-84E toward Boston and merge onto I-90E/Mass Pike/Mass TPKE toward N.H./Maine/Boston. Take Exit 10 toward I-290/Worcester/I-395/Oxford/Webster. Merge onto I-290E via left exit toward Worcester. Merge onto I-190N via Exit 19 toward RT 12/Holden/Fitchburg, then merge onto MA-2W/George Stanton Hwy. via Exit 8A (on left) toward Fitchburg. Take the RT 13 Exit 32 toward Leominster/Lunenburg. Stay straight to go onto Mead St., then slight right to stay on Mead St., turn right onto Main St./MA-13, turn left onto Hamilton St.

#### TERMS OF SALE

To be sold in accordance with CRG Terms of Sale as published on our Web site and in the auction catalog. A 13% buyer's premium will apply.